REP-REP-RAE9011M57T2-1128050_SCR Removing and installing/replacing the drive belt (elastobelt) for the air conditioning compressor (M57T2-SCR), VIN: XXXXXXX

ISTA system version	4.02.14.17970	Data version	R4.02.14.17970	Programming - data
VIN	XXXXXXX	Vehicle	3'/E90/SEDAN/335d/M57/AUTO/US/LL/2010/09	
Int.lev.works	-	Int.lev.(cur.)	-	Int.lev.(tar.) -
Mileage	0 km			

11 28 050

Removing and installing/replacing the drive belt (elastobelt) for the air conditioning compressor (M57T2-SCR)



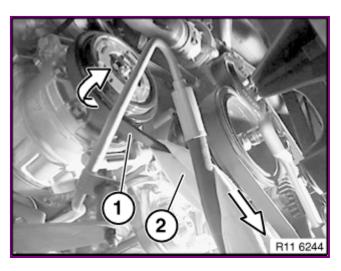
Special tools required:

- <u>11 0 331</u>
- <u>11 0 332</u>



Necessary preliminary tasks:

- Remove fan cowl (E70 only).
- Remove underbody protection (E90 only).

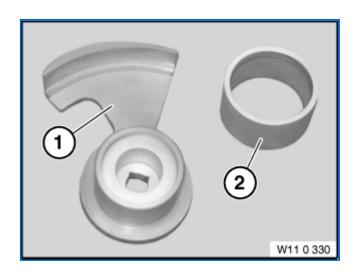


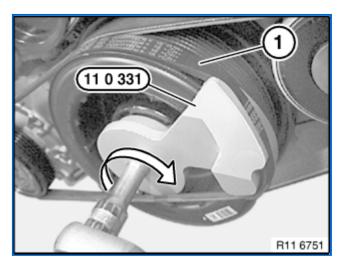
Crank engine in direction of engine rotation.

At the same time, pull off drive belt (2) towards front in direction of arrow using a clean cloth (1).

Remove drive belt (1) towards front.

While turning, push special tool (2) <u>11 0 332</u> onto special tool (1) <u>11 0 331</u>.





Fit drive belt (1) on air conditioning compressor.

Draw drive belt (1) with special tools 11 0 331 and 11 0 332 onto belt pulley in direction of arrow.



Installation note:
Check installation position of drive belt.
Assemble engine.