

Parts and Accessories Installation instructions



Retrofit - Rear Spoiler BMW 3 Series (E90)

Retrofit kit No.:
51 71 0 396 344
51 71 0 398 220
51 71 0 398 222
51 71 0 398 224
51 71 0 398 736

Installation time

The installation time of approx. 0.5 hours can vary depending on the condition and equipment of the vehicle.

Important information

These installation instructions are mainly intended for use in the BMW dealership network as well as by authorised BMW Service Centres.

The target group of these installation instructions are technical personnel trained on BMW vehicles with corresponding technical know-how.

All work is to be carried out with the aid of currently valid BMW repair instructions, schematic diagrams, maintenance manuals and working instructions in rational order with the specified tools (special tools) while paying particular attention to valid safety regulations.

In order to avoid unnecessary additional expenditure/costs, if any problems regarding installation, assembly or operation are encountered, after spending a little time on attempting to finding the problem (approx. 0.5 hour), an enquiry, including the vehicle identification number, part number of the installed retrofit kit and a detailed description of the problem, should be sent without delay to Technical Support via the Aftersales Assistance Portal (ASAP).

Do not archive the printout of these Installation Instructions as daily updates are conducted through ASAP!

Refer to ASAP for explanations of the pictographs.

All illustrations show LHD vehicles. Carry out the same procedure analogously on RHD vehicles.

Pictographs:



identifies information that draws attention to danger/hazards.



identifies information that draws attention to specific requirements.

◀ identifies the end of an information or warning text.

Subject to technical modifications.

Installation information

Before painting, the fit accuracy of all add-on parts must be checked on the vehicle.

Clean adhesion surfaces with Beta-Clean cleaner. They must be free of oil and grease.

The ambient temperature for adhesive bonding must not be below 18°C or above 35°C.

Adhere rear spoiler with Beta-Link liquid adhesive (EPC Part No. 82 69 9 408 866) Must be ordered separately.

The vehicle can be driven after about **6 hours** and can be driven through a car wash after **48 hours**.

Painting information

The primer-coated rear spoiler must be appropriately pre-treated.

The spoiler must be painted in compliance with BMW painting instructions.

Ordering information

The rear spoiler can be ordered individually and primer-coated (see EPC for part number and identification).

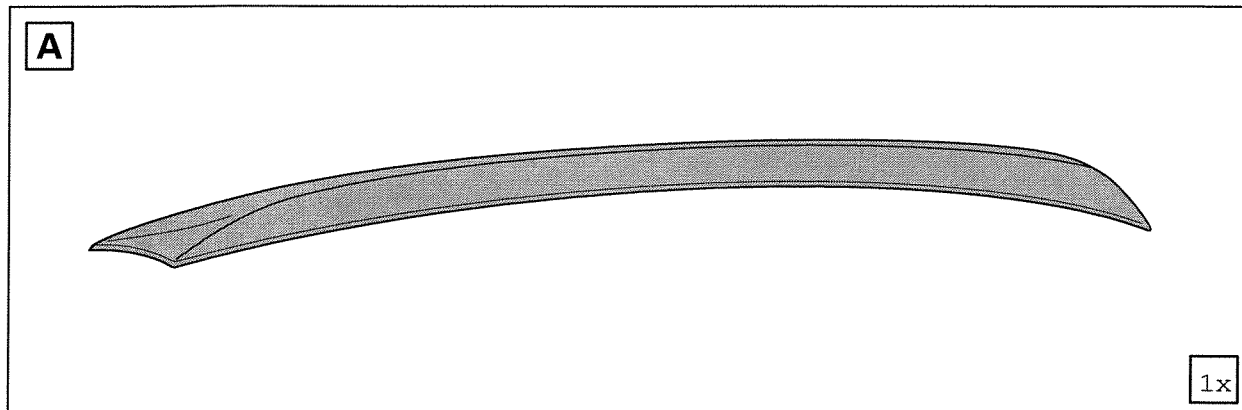
Required special tools

None

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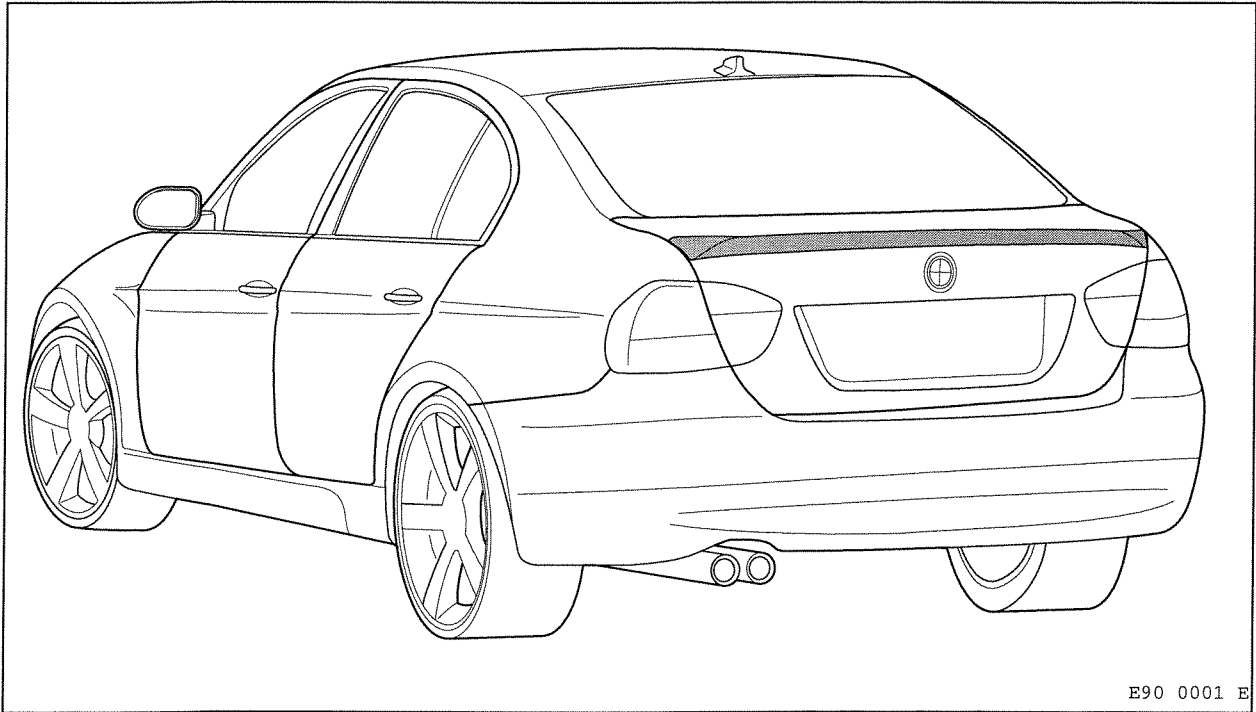
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1. Parts overview



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2. Rear spoiler installation diagram



3. Mounting rear spoiler

