



Necessary preliminary tasks:

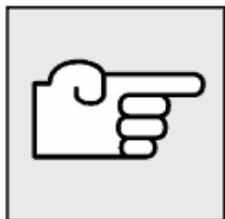
- Remove fan cowl
- Remove A/C compressor drive belt



Check drive belt for coolant and oil residues, replace if necessary.

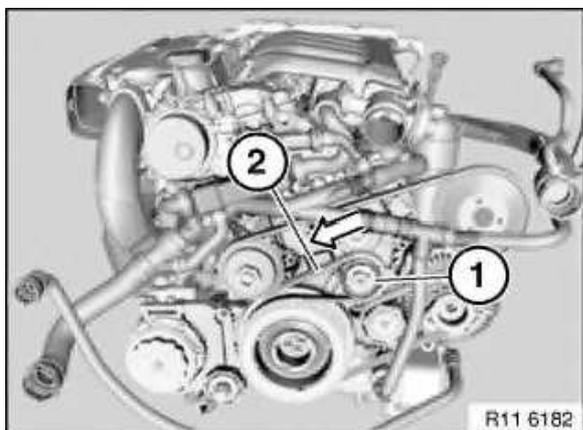
Important!

The drive belt must be replaced if it is contaminated with hydraulic fluid.



Note:

If the drive belt is to be reused, mark direction of travel and reinstall drive belt in same direction of rotation.

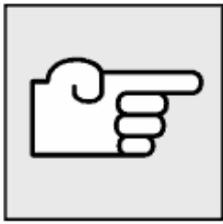


Important!

Belt tensioner is under spring pressure.

Press belt tensioner (1) back in direction of arrow.

Remove drive belt (2).



Assemble engine.