

AZD-AZD-AZDMUC1111-M57T2_SCR AZD-AZD-AZDMUC1111-M57T2_SCR - Engine block (SCR) - V.2, VIN: XXXXXXXX

ISTA system version	4.09.13.21349	Data version	R4.09.13	Programming - data
VIN	XXXXXXXX	Vehicle	3'/E90/SEDAN/335d/M57/AUTO/US/LL/2010/10	
Int.lev.works	-	Int.lev.(cur.)	-	Int.lev.(tar.) -
Mileage	-			

11 11 Engine block (SCR)

	Type	Thread	Tightening specifications	Dimension
1AZ Bearing cap to engine block	M57T2 / Top	M10x 85 12.9	Replace screws 1. Jointing torque 2. Jointing torque 3. Angle of rotation 4. Angle of rotation 5. Loosen all bolts at least 180°, proceeding from outside inward 6. Jointing torque 7. Jointing torque 8. Angle of rotation 9. Angle of rotation	25 Nm 50 Nm 60 ° 60 ° 25 Nm 50 Nm 60 ° 60 °
2AZ Coolant drain plug on engine block.	M57T2 / Top	M14x1,5	Replace sealing ring	25 Nm
3AZ Tensioning and guide rail on engine block	M57T2 / Top	M10		22 Nm
4AZ Guide rail to cylinder head	M57T2 / Top	M10		22 Nm